

PRODUCT UPDATE

#014 5-00

Identifying Metallic Components

Because it is difficult to distinguish between the materials used, identification marks have been added to several machined metallic components of Hydra-Cell Pumps and Valves (not on stamped or ceramic components).

NOTE: Some Hastelloy C components were formerly stamped with an "H" for easy identification. This is no longer being done.

NOTE: You will also notice that we are using a new heattreating process that does not discolor the components.

Plunger (C-22, C-23, and C-24 Valves)

Identified by the presence or absence of ridges around the tapered end:

17-4 SST:

2 ridges

316 SST:

1 ridae

 Hastelloy C: No ridges

Plunger Seat (C-22, C-23, and C-24 Valves)

Identified by the presence or absence of circular V-shaped grooves on one face:

17-4 SST:

2 grooves

316 SST:

1 groove

Hastelloy C:

No grooves

Valve (Pumps)

Identified by the presence or absence of circular .003-in. ledges on one face:

Nitronic 50:

3 ledges

17-4 SST:

2 ledges

316 SST:

1 ledge

 Hastelloy C: No ledges

Valve Seat (Pumps)

Identified by the presence or absence of circular V-shaped grooves on one face:

• Nitronic 50:

3 grooves

17-4 SST:

2 grooves

316 SST:

1 groove

Hastelloy C:

No grooves





