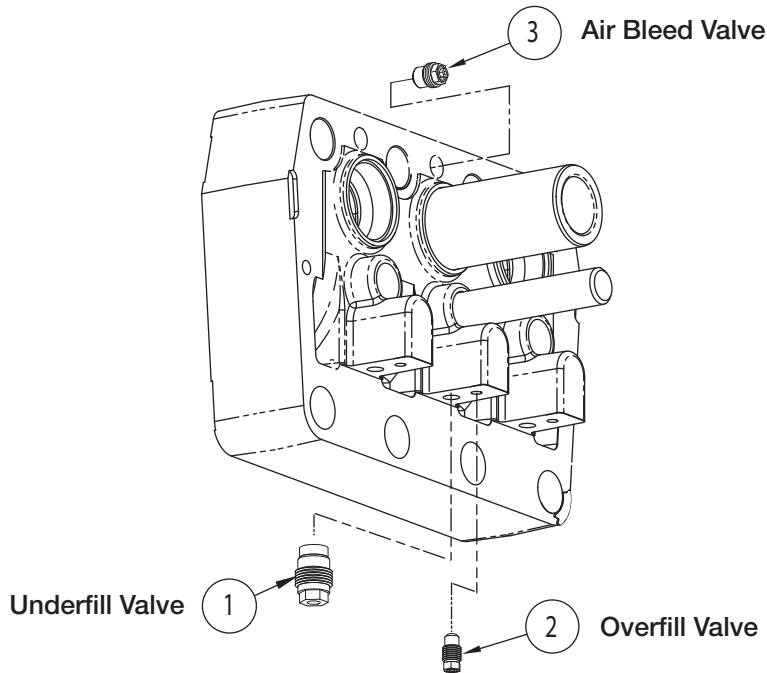


SUBJECT: T8045 Torque Values for Underfill, Overfill, and Air Bleed Valves

Please note that torque values for the Underfill, Overfill, and Air Bleed Valves have been updated due to valves coming loose in the field. These updated torque settings can also be found in Revision D of the T8045 Installation & Service Manual available on the Hydra-Cell website.

<http://www.hydra-cell.com/product/T8045-hydracell-pump.html>



T8045 Torque Specification Table

Reference Number	Part Number	Description	Torque Specification (N-m)
1	177-904	Cartridge, Underfill Valve	144 in-lbs. (16)
2	177-905	Cartridge, Overfill Valve	105 in-lbs. (12)
3	177-906	Cartridge, Air Bleed Valve	205 in-lbs. (23)

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